

Work Order ID 84719

84719

Page 1

May-22-12 1:04:11 PM

Item ID: D3011-1

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Rappel

Stop *NS2*

Start Date: 22/05/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 05/06/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: 12/05/22

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3011

Rev B

100

0.00

100

BAND SAW

Bandsaw

Memo

0.00

Jeaspa Bandsaw

Cut Blanks: 26.625"

110

0.00

110

HAAS CNC VERTICAL MACHINING #1

HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

Machine as per folio FA129

Folio Rev:

Dwg Rev:

12-06-2012

AO

Dart Aerospace Ltd

W/O: 2719		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
12-06-20	100	1 length of D6202 extrusion left over after cutting off lengths for D3011-1 (3/8 scrap D6202 B 80109 x 26" too short)	ET	12-06-20	26"		

Part No: D6202 PAR #: _____ Fault Category: Machining NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: Scrap QA: N/C Closed: _____ Date: _____

NCR: 12-1586		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
12-06-20	110	tried to machine out defects in mat'l damage in mat'l. defects remain R.C. defects in mat'l	12-06-20 OS1042	scrap + replace D6202 B80109 x 1	ET 12-06-20	SL 12-06-20	12-06-20 OS1042	S 12/6/20
12-06-20	110	DIHS 2.500 ^{+0.030} _{-0.010} AND 2.125 ^{+0.030} _{-0.010} ARE 2.478 (0.012 UNDER TOL) AND 2.108 (0.007 UNDER TOL). R.C. PROGRAM/ORIGIN.	12-06-20 OS1042	PART IS ACCEPTABLE PER ATTACHED ANALYSIS.			12-06-20 OS1042	12/6/20
		3pt Face .018" DEEP INSTEAD OF .010" MAX (x 2) pieces. material defects (x 2)	12/6/21	ONLY SURROUNDING LETTERING, LOCATED APPROX. ON NEUTRAL AXIS. Acceptable.			12/6/21	12/6/21

NOTE: Date & initial all entries

Work Order ID 84719

84719

Page 2

May-22-12 1:04:11 PM

Item ID: D3011-1 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Rappel
 Start Date: 22/05/2012 Start Qty: 6.00 *6* Cust Item ID:
 Required Date: 05/06/2012 Req'd Qty: 6.00 *6* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120 QC2- Inspect parts off machine FAI/FAIB 0.00

120

QC Memo 0.00

Quality Control

12-05-20 (X6)

130 QC8- Inspect parts - second check 0.00

130

QC Memo 0.00

Quality Control

12/06/29

(5)

131 0.00

131

Outsource2 Memo 0.00

Outsource process - NDT

1- LPI AS PER ASTM 1417 LEVEL 2 AS PER DWG d3011
 2- Certificate of conformity is required

P/O: 17380

12/07/09 (5)

CRS

P/O 17380 (B)

Dart Aerospace Ltd

W/O: 84719		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3011-1 PAR #: Fault Category: Machining NCR: Yes No DQA: Date: 12/07/17
 Resolution: Disposition: Scrap QA: N/C Closed Date: 12/2/18

NCR: 1586		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
12/6/21	110	One part has gauge on attachment flange. Re-machined	<i>[Signature]</i> 12/6/21	SCRAP. 9/12/6/22 Too deep, critical area.	<i>[Signature]</i> 12-06-25	<i>[Signature]</i> 12/06/29	<i>[Signature]</i> 12/06/29	<i>[Signature]</i> 12/06/29
12/6/25	110	One part has tooling chatter marks near bottom "T" shape. Buffed out.	<i>[Signature]</i> 12/5/25	Remaining thickness with dug tolerance. Acceptable.	<i>[Signature]</i> 12-06-05	<i>[Signature]</i>	<i>[Signature]</i> 12/5/25	<i>[Signature]</i> 12/06/25
12/6/29	110	One part has 0.040 deep lettering spit face.	<i>[Signature]</i> 12/6/29	Acceptable. Located near neutral axis, not at location of max bending, inertia = 0.42 which is OK per SUBZ-D205-523 Rev A	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i> 12/6/29	<i>[Signature]</i> 12/06/29

NOTE: Date & initial all entries

Work Order ID 84719

84719

Page 3

May-22-12 1:04:11 PM

Item ID: D3011-1 Accept ***N9000040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Rappel
 Start Date: 22/05/2012 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 05/06/2012 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
132 *132* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00				5			12.07.09
140 *140* HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1 Memo	0.00 0.00				5	76	12.79	
150 *150* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum Memo START TIME: 2:45 OVEN TEMPERATURE: 320°F FINISH TIME: 3:15	0.00 0.00				5X			12/07/09

m 12/12/01

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 84719

84719

Page 4

May-22-12 1:04:11 PM

Item ID: D3011-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Rappel

Start Date: 22/05/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 05/06/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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160 QC3- Inspect Part Finish

0.00

160

QC Memo

0.00

Quality Control

5 ϕ 12-7-9.

170 Identify as per dwg & Stock Location: _____

0.00

170

Packaging Memo

0.00

Packaging

5x 12-7-10.

180 QC21- Final Inspection - Work Order Release

0.00

180

QC Memo

0.00

Quality Control

OK 12/7/11
YMF 12-07-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

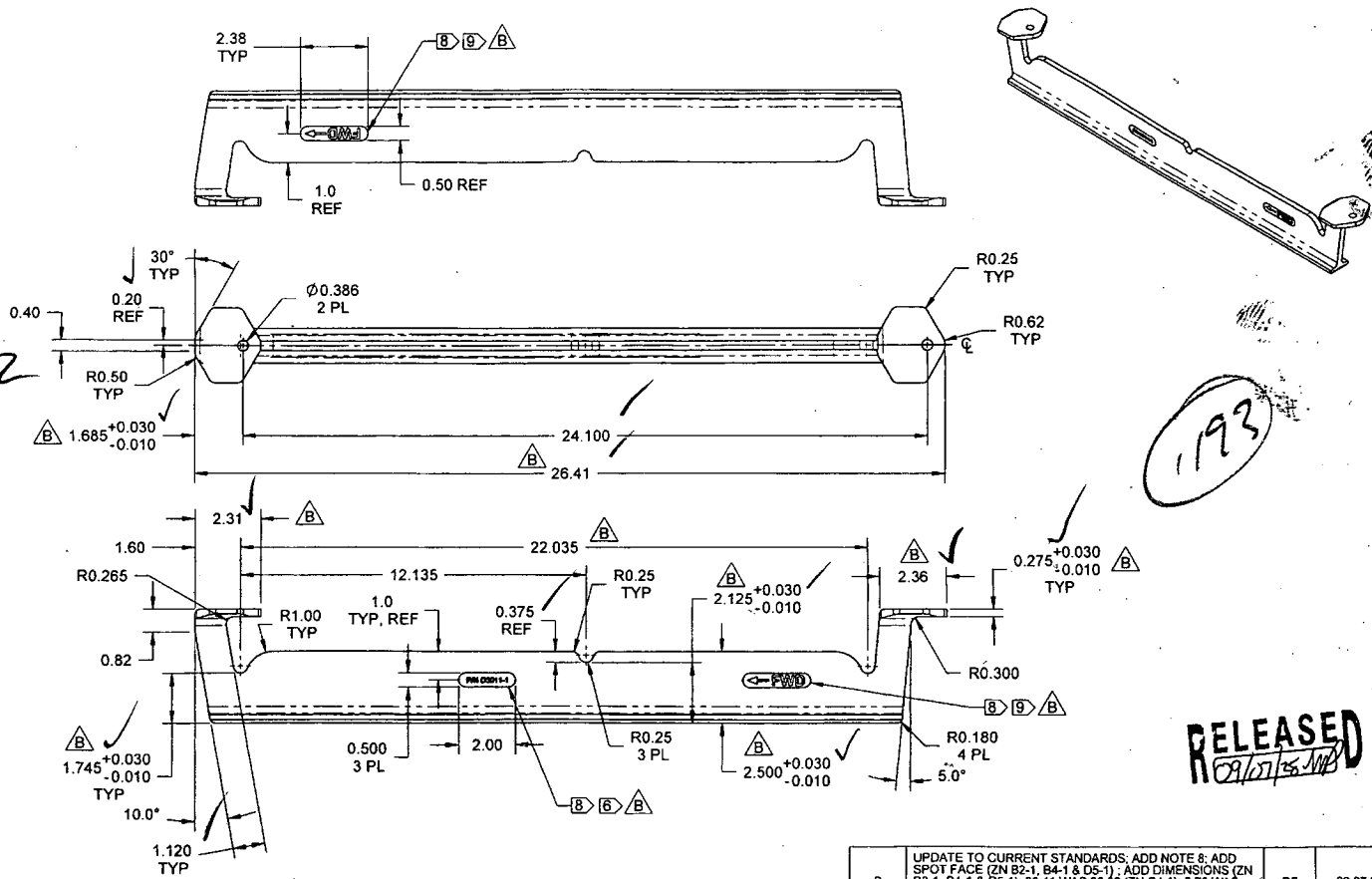
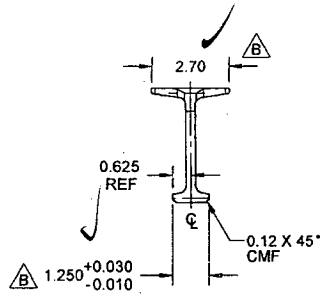
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

84719 MLW
12/05/22



1193

RELEASED
09/07/24

- NOTES:**
- 1) MATERIAL: MANUFACTURE FROM D6202-027 EXTRUSION
 - 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE P/N IN THIS AREA AS SHOWN (NEAR SIDE ONLY) TO MAX
DEPTH OF 0.015 IN 0.19 HIGH LETTERS WITH A MIN RADIUS TOOL OF 0.015
 - 7) WEIGHT: 3.00 lbs
 - 8) SPOT FACE MAX DEPTH OF 0.010 PRIOR TO MARKING
 - 9) ENGRAVE "FWD" IN THIS AREA AS SHOWN TO MAX DEPTH OF 0.015 IN
0.38 HIGH LETTERS WITH MIN TOOL RADIUS OF 0.015
 - 10) LPI PER ASTM 1417 LEVEL 2

D3011-1 RAPPEL SLIDE BAR

B	UPDATE TO CURRENT STANDARDS; ADD NOTE 8; ADD SPOT FACE (ZN B2-1, B4-1 & D5-1); ADD DIMENSIONS (ZN B3-1, B4-1 & C5-1); 26.41 WAS 26.32 (ZN C4-1); 2.70 WAS 2.700 (ZN B7-1); ADD (+0.030/-0.010) TOLERANCES; ADD LPI (ZN A8-1)	RF	09.07.24
A	NEW ISSUE	CP	01.03.29
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF	DRAWING NO.	REV. B
CHECKED	B	D3011	SHEET 1 OF 1
MFG. APPR.	21	TITLE	SCALE
APPROVED	14	RAPPEL SLIDE BAR	NTS
DE APPR.	14	COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	09.07.24		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. SUB2-D205-523	REV. A SHEET 1 OF 3
DATE 01.03.30		TITLE SUBSTANTIATION REPORT SCALE NTS	

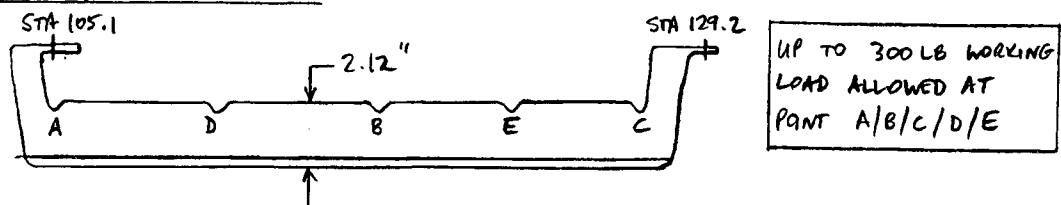
1.0 INTRODUCTION:

THE PURPOSE OF THIS REPORT IS TO SUBSTANTIATE THE D205-523-013 RAPPEL INSTALLATION BASED ON THE EXISTING / APPROVED D205-523-011 RAPPEL INSTALLATION

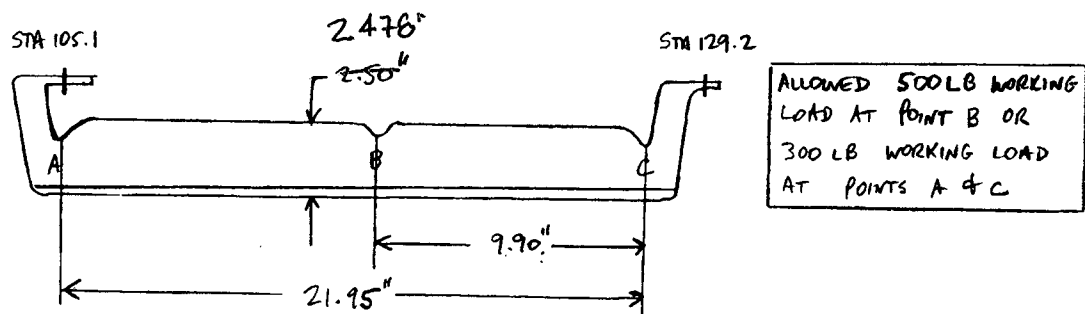
2.0 GEOMETRY & LOADS:

THE DIFFERENCE BETWEEN THE D205-523-011 INSTALLATION + THE D205-523-013 INSTALLATION IS THE SLIDE BAR AND THE ALLOWABLE LOADING ON THE SLIDE BAR

D205-523-011 (USES D1005 SLIDE BAR)



D205-523-013 (USES D3011-1 SLIDE BAR)







3.0 ROOF ANALYSIS

CONSIDER THE FOLLOWING LOADING SCENARIOS ON THE D205-523-013 INSTALLATION:

#	SCENARIO	LOAD @ STA 105.1	LOAD @ STA 129.2	RESULT
1	300 LB @ A ONLY	300 LB	Ø	OK PER D205-523-011
2	300 LB @ C ONLY	17 LB	273 LB	OK PER D205-523-011
3	300 LB @ A 300 LB @ C	317 LB	273 LB	STA 129.2 OK PER -011 STA 105.1 → SEE PAGE 2
4	500 LB @ B ONLY	250 LB	250 LB	OK PER D205-523-011

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CHECKED 	APPROVED 	DRAWING NO. SUB2-D205-523	REV. A SHEET 2 OF 3
DATE 01.03.30		TITLE SUBSTANTIATION REPORT SCALE NTS	

FROM PAGE 18 OF SR205-523, THE ROOF HARDPOINT @ STA 105.1 IS RATED FOR 1500 LB ULTIMATE LOAD.

$$\therefore P = (317 \text{ LB})(2.5)(1.5) = 1189 \text{ LB}$$

$$MS = \frac{1500 \text{ LB}}{1189 \text{ LB}} - 1 = \underline{0.26} \leftarrow \text{OK}$$

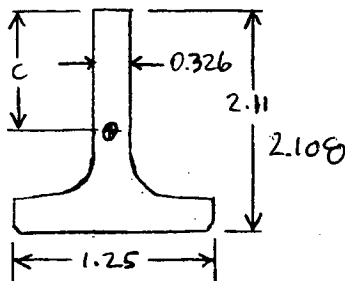
4.0 D2224 ANCHOR ANALYSIS

PER SUB1-D205-523 REV. A, THE D2224 ANCHOR WAS SUBSTANTIATED FOR A FACTORED LOAD OF 1294 LB FOR THE D205-523-011 INSTALLATION. IN THE CASE OF THE D205-523-013 INSTALLATION, THE ANCHOR MUST BE SUBSTANTIATED FOR $F = (600 \text{ LB})(2.5)(1.5) = 2250 \text{ LB}$. IF $F = 2250 \text{ LB}$, THE MARGINS IN SUB1-D205-523 GET RE-CALCULATED AS FOLLOWS:

$$\left. \begin{array}{l} MS1 = 0.11 \\ MS2 = 20.4 \\ MS3 = 3.7 \\ MS4 = 3.5 \end{array} \right\} \text{ALL POSITIVE, ALL OK}$$

5.0 D3011-1 SLIDE BAR ANALYSIS

IN COMPARISON TO THE D1005 SLIDE BAR, THE D3011-1 SLIDE BAR HAS AN INCREASED SECTION TO HANDLE A 500LB WORKING LOAD AT POINT B.



$$F_{tu} = 38 \text{ ksi (QQ-A-200/8)}$$

$$\left. \begin{array}{l} C = 1.33'' \\ I = 0.42 \text{ in}^4 \end{array} \right\} \begin{array}{l} 1.325 \\ \text{FROM AUTOCAD} \\ 0.419 \end{array}$$

$$P = (500 \text{ lb})(2.5)(1.5) = 1875 \text{ lb}$$





$$M = \frac{PL}{4} = \frac{(1875 \text{ lb})(24.10'')}{4} = 11297 \text{ lb}\cdot\text{in}$$

$$\sigma_c = \frac{ML}{I} = \frac{(11297 \text{ lb}\cdot\text{in})(1.33'')}{0.42 \text{ in}^4} = 35.8 \text{ ksi } 35.7 \text{ ksi}$$

$$MS = \frac{F_{tu}}{\sigma_c} - 1 = \frac{38 \text{ ksi}}{35.8 \text{ ksi}} - 1 = \underline{0.06} \leftarrow \text{OK}$$

(DS) 042

CP 12/6/20

DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. SUB2-D205-523	REV. <u>A</u> SHEET <u>3</u> OF <u>3</u>
DATE 01.03.30		TITLE SUBSTANTIATION REPORT SCALE NTS	

6.0 CONCLUSION

THE D205-523-013 RAPPEL INSTALLATION MEETS THE NECESSARY STRENGTH REQUIREMENTS.

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DART AEROSPACE LTD		Work Order:	84719
Description: Rappel Slide Bar		Part Number:	D3011-1
Inspection Dwg: D3011-1 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
26.41	+/-0.030	26.41	✓		Tape	RT-10
2.31	+/-0.030	2.305	✓		vern	RT-4
2.36	+/-0.030	2.364	✓		"	
1.120	+0.030/-0.010	1.120	✓		"	
1.685	+0.030/-0.010	1.684	✓		"	
1.745	+0.030/-0.010	1.770	✓		"	
1.250	+0.030/-0.010	1.260	✓		"	
2.500	+0.030/-0.010	2.519	✓		"	
2.125	+0.030/-0.010	2.149	✓		"	
0.275	+0.030/-0.010	0.281	✓		"	
0.375	REF					
Ø0.386	+0.006/-0.001	0.388	✓		"	

Measured by:	RT	Audited by:	mf	Prototype Approval:	N/A
Date:	12/06/20	Date:	12/06/29	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.05.04	New Issue	KJ/DD	
B	09.09.14	Dimensions revised per Dwg Rev B	KJ	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



LIQUID PENETRANT TEST REPORT

P- 12193

CLIENT ANT AeroSpace DATE July 6-2012 PAGE 1 OF 1
ATTENTION LINDA/ANDY ACUREN JOB No. 180-12-C0278 TIME AM ☒ PM ☐
ADDRESS 1270 ABELDEN ST. HAWKESBURY ON. POWO No. 173807 WORK LOCATION SAME
PROJECT FPI on MACHINED PARTS ACCEPTANCE STD. ASTM 1417/051-038 REV./DATE 2008
ITEM(S) EXAMINED RAPPEL'S, STUD'S, SLEEVE'S

JOB DESCRIPTION PROCEDURE No. LT-002 REV./DATE 2008 TECHNIQUE No. LT-002 REV./DATE 2008
PART No. SEE RESULTS MATERIAL STAINLESS STEEL THICKNESS VARIOUS
SCOPE A WET FLUORESCENT LIQUID PENETRANT EXAMINATION WAS COMPLETED ON SURFACE 100%

TEST DETAILS

METHOD	<input checked="" type="checkbox"/> FLUORESCENT	<input type="checkbox"/> VISIBLE	<input checked="" type="checkbox"/> WATER WASH	<input type="checkbox"/> SOLVENT REMOVABLE	<input type="checkbox"/> POST EMULSIFIED
FAMILY BRAND	<u>MAGNA FLUX</u>		BLACK LIGHT S/N	<u>16459</u>	<input type="checkbox"/> OUTPUT > 1000 μ W/cm ²
PENETRANT	<u>2LG7</u>	MINIMUM DWELL TIME	<u>45</u>	MIN.	<input type="checkbox"/> FLASHLIGHT <input type="checkbox"/> TROUBLELIGHT
PENETRANT REMOVER	<u>H2O</u>	MINIMUM DRY TIME	<u>>10</u>	MIN.	<input type="checkbox"/> OUTPUT > 100 fc @ SURFACE
DEVELOPER	<u>SKD52</u>	MINIMUM DWELL TIME	<u>10</u>	MIN.	OTHER <u>LABINO</u>
DEVELOPER TYPE	<input checked="" type="checkbox"/> NON AQUEOUS	<input type="checkbox"/> AQUEOUS	<input type="checkbox"/> DRY	LIGHT METER S/N	<u>1098866</u>
				CAL DUE DATE	<u>July 20 2012</u>

TEST SURFACE

SURFACE CONDITION	<input type="checkbox"/> AS GROUND	<input type="checkbox"/> AS WELDED	<input checked="" type="checkbox"/> MACHINED	<input type="checkbox"/> SHOT BLASTED	<input checked="" type="checkbox"/> CLEAN BARE METAL
SURFACE TEMPERATURE	<input type="checkbox"/> < -4°C/ 20°F	<input type="checkbox"/> -4°C/ 20°F TO 10°C/50°F	<input checked="" type="checkbox"/> 10°C/50°F TO 52°C/125°F	<input type="checkbox"/> > 52°C/125°F	

RESULTS- ☒ METRIC ☐ IMPERIAL

W.O.#	STUD	
5 81735	" "	✓
30 81733	" "	✓
16 83359	" "	✓
W.O.#	RAPPEL	
5 84717	" "	✓
W.O.#	SLEEVE	
15 83358	" "	✓

120709

Scope of Services

The agreement of Acuren Group Inc. to perform services extends only to those services provided for in writing. Under no circumstances shall such services extend beyond the performance of the requested services. It is expressly understood that all descriptions, comments and expressions of opinion reflect the opinions or observations of Acuren Group Inc. based on information and assumptions supplied by the owner/operator and are not intended nor can they be construed as representations or warranties. Acuren Group Inc. is not assuming any responsibilities of the owner/operator and the owner/operator retains complete responsibility for the engineering, manufacture, repair and use decisions as a result of the data or other information provided by Acuren Group Inc. In no event shall Acuren Group Inc.'s liability in respect of the services referred to herein exceed the amount paid for such services.

Standard of Care

In performing the services provided, Acuren Group Inc. uses the degree, care and skill ordinarily exercised under similar circumstances by others performing such services in the same or similar locality. No other warranty, expressed or implied, is made or intended by Acuren Group Inc.

SIGNATURES

CLIENT REPRESENTATIVE	<u>Andy Sheldon</u>	DTR # <u>E-163666</u>
TECHNICIAN (SIGNATURE):	<u>[Signature]</u>	REPORT REVIEWED BY:
NAME (PRINT):	<u>Mike [Signature]</u>	NAME INITIALS
CGSB LEVEL <u>2</u> SNT LEVEL	CGSB LEVEL SNT LEVEL	
CGSB REG. No. <u>6606</u>	CGSB REG. No.	